

Guide to assembly plants in Europe



BMW GROUP

(See also [3], [32])

- 1 Dingolfing, Germany – BMW 5-series sedan, station wagon, 6-series coupe, convertible, 7-series sedan, M5 sedan, station wagon, M6 coupe, convertible
- 2 Leipzig, Germany – BMW 1-series (3 door), coupe, convertible, 3-series sedan, X1 (2009)
- 3 Munich, Germany – BMW 3-series sedan, station wagon
- 4 Regensburg, Germany – BMW 1-series (5 door), 3-series sedan, coupe, convertible, M3 coupe, convertible, Z4 (2009 or 2010)
- 5 Oxford, UK – Mini, Mini Cabrio, Mini Clubman
- 6 Goodwood, UK – Rolls-Royce Phantom, Phantom Drophead Coupe, Phantom Coupe

DAIMLER

(See also [25], [32], [33])

- 1 Bremen, Germany – Mercedes C-class sedan, station wagon, CLK-class convertible, coupe, GLK class, SL class, SLK class
- 2 Dusseldorf, Germany – Mercedes Sprinter; Volkswagen Crafter
- 3 Rastatt, Germany – Mercedes A class, B class
- 4 Sindelfingen, Germany – Mercedes C-class sedan, CL-class coupe, CLS class, E-class sedan, station wagon, E-class 4Matic, S class; Maybach
- 5 Ludwigsfelde, Germany – Mercedes Sprinter, Vario
- 6 Hambach, France – Smart ForTwo

- 7 Vitoria, Spain – Mercedes Vito, Viano
- 8 Kecskemet, Hungary – 2 entry-premium models from the next generation of current A and B class (2012)

FIAT GROUP

(See also [27], [43], [49], [50], [51], [57])

- 1 Cassino, Italy – Fiat Bravo, Croma, Stilo Multi Wagon, Lancia Delta
- 2 Maranello, Italy – Ferrari 599 GTB Fiorano, 612 Scaglietti, F430 coupe and spider, California
- 3 Melfi, Italy – Fiat Grande Punto
- 4 Mirafiori, Italy – Fiat Grande Punto/Punto, Idea, Multipla; Alfa Romeo MiTo; Lancia Musa, Thesis
- 5 Modena, Italy – Maserati GranTurismo, Quattroporte
- 6 Pomigliano d'Arco, Italy – Alfa Romeo 147, 159, 159 Sportwagon, GT
- 7 Termini Imerese, Italy – Lancia Ypsilon
- 8 Tychy, Poland – Fiat 500, Panda, Seicento; Ford Ka
- 9 Bursa, Turkey (Tofas: Fiat 37.86%, Koc Holding 37.59%, public 24.28%) – Fiat Albea, Doblo, Fiorino, Linea; Citroen Nemo; Peugeot Bipper
- A San Benedetto Val di Sangro, Italy (Sevel Sud: Fiat 50%, PSA 50%) – Citroen Jumper/Relay; Fiat Ducato; Peugeot Boxer
- C Lieu Saint-Amand, France (Sevel Nord: Fiat 50%, PSA 50%) – Citroen Atlante/C8, Dispatch/Jumpy; Fiat Scudo, Scudo Panorama, Ulysse; Lancia Phedra; Peugeot 807, Expert, Tepee

FORD

(See also [8], [42])

- 1 Southampton, UK – Ford Transit
- 2 Cologne, Germany – Ford Fiesta, Fusion
- 3 Saarlouis, Germany – Ford Focus, Focus ST, C-Max, Kuga
- 4 Genk, Belgium – Ford Mondeo, Galaxy, S-Max
- 5 Ghent, Belgium – Volvo C30, S40, S60, V50, XC60
- 6 Gothenburg, Sweden – Volvo S80, V70, XC70, XC90
- 7 Uddevalla, Sweden (Pininfarina Sverige: Pininfarina 60%, Volvo Car 40%) – Volvo C70
- 8 Valencia, Spain – Ford Fiesta, Focus
- 9 Kocaeli, Turkey (Ford Otosan: Ford 41%, Koc Holding 41%, public 18%) – Ford Transit, Transit Connect
- 10 St. Petersburg, Russia – Ford Focus, Mondeo (2009)
- 11 Craiova, Romania – Ford Transit Connect (2009), small car (2010)

GENERAL MOTORS

(See also [1], [3], [8], [15], [32], [38], [51], [53], [57])

- 1 Bochum, Germany – Opel/Vauxhall Astra, Zafira
- 2 Eisenach, Germany – Opel/Vauxhall Corsa
- 3 Rüsselsheim, Germany – Opel/Vauxhall Insignia, Opel/Vauxhall Astra (2010)
- 4 Luton, UK – Opel/Vauxhall Vivaro; Renault Trafic II; Nissan Primastar
- 5 Ellesmere Port, UK – Opel/Vauxhall Astra, AstraVan
- 6 Antwerp, Belgium – Opel/Vauxhall Astra, Astra TwinTop

- 7 Zaragoza, Spain – Opel/Vauxhall Corsa, CorsaVan, Meriva, Combo
- 8 Gliwice, Poland – Opel/Vauxhall Astra Classic and Notchback, Zafira
- 9 Trollhättan, Sweden – Saab 9-3, 9-5; Cadillac BLS
- 10 St. Petersburg, Russia – Chevrolet Captiva, Cruze (2009); Opel Antara
- A Togliatti, Russia (GM and AvtoVAZ joint venture) – Chevrolet Niva, Viva
- B Warsaw, Poland (FSO: UkrAvto 60%, GM Daewoo 40%) – Chevrolet Aveo

PSA/PEUGEOT-CITROEN

(See also [27])

- 1 Aulnay-sous-Bois, France – Citroen C2, C3
- 2 Mulhouse, France – Peugeot 206, 206 CC, 307, 308; Citroen C4 hatchback, coupe
- 3 Poissy, France – Peugeot 1007, 206, 207 hatchback, station wagon
- 4 Rennes-la-Jannais, France – Citroen C5 sedan, station wagon, C6, Xsara Picasso; Peugeot 407 sedan, station wagon, coupe
- 5 Sochaux, France – Peugeot 307 hatchback, station wagon, 307 CC, 308, 607
- 6 Madrid-Villaverde, Spain – Citroen C3 Pluriel; Peugeot 207, 207 CC
- 7 Vigo, Spain – Citroen Berlingo, C4 Picasso, Grand C4 Picasso, Xsara Picasso; Peugeot Partner



msx

INTERNATIONAL

The Smart Alternative >>>

Proven solutions that drive cross-brand

- > Predict Customer Behaviour to Expand Dealership Traffic
- > Increase New, Used & Fleet Vehicle Sales
- > Maximise Service, Aftersales & Repair Revenues
- > Improve Parts & Accessories Sales

- 8

Mangualde, Portugal – Citroen Berlingo; Peugeot Partner
- 9

Trnava, Slovakia – Peugeot 207; Citroen C3 Picasso (2010)
- A

Kaluga, Russia – mid-sized cars for Peugeot, Citroen; medium SUVs for Peugeot, Citroen, Mitsubishi (2011)
- B

San Benedetto Val di Sangro, Italy (Sevel Sud: Fiat 50%, PSA 50%) – Citroen Jumper/Relay; Fiat Ducato; Peugeot Boxer
- C

Lieu Saint-Amand, France (Sevel Nord: Fiat 50%, PSA 50%) – Citroen Atlante/C8, Dispatch/Jumpy; Fiat Scudo, Scudo Panorama, Ulysse; Lancia Phedra; Peugeot 807, Expert, Tepee
- D

Kolin, Czech Republic (Toyota Peugeot Citroen Automobile: Toyota 50%, PSA 50%) – Citroen C1; Peugeot 107; Toyota Aygo

RENAULT

(See also [4](#), [38](#), [40](#))

- 1

Batilly, France – Renault Mascott, Master II; Opel/Vauxhall Movano; Nissan Interstar
- 2

Dieppe, France – Clio III Renault Sport, Megane II Renault Sport
- 3

Douai, France – Renault Megane II CC, Scenic II/Grand Scenic
- 4

Flins, France – Renault Clio III, Clio II
- 5

Maubeuge, France – Kangoo, Kangoo II, Kangoo Express, Kangoo II Express, Kangoo Be Bop (2009); Nissan Kubistar
- 6

Sandouville, France – Renault Laguna III Grand Tour and hatchback, Espace IV, Vel Satis
- 7

Palencia, Spain – Renault Megane II and III hatchback, sport hatch
- 8

Valladolid, Spain – Renault Clio III, Modus, Grand Modus
- 9

Moscow, Russia – (Avtoframos - Renault 94.1%, Moscow city council 5.9%) – Dacia Logan, Sandero (2009)
- 10

Novo Mesto, Slovenia – Renault Clio II, Twingo II
- 11

Pitesti, Romania – Dacia Logan, Logan MCV, Logan van, Logan pickup, Sandero
- 12

Bursa, Turkey (Oyak-Renault: Renault 51%, Oyak 49%) – Renault Clio III, Clio II Symbol/Thalia, Megane II hatchback, sedan

TOYOTA

- 1

Burnaston, UK – Toyota Avensis, Auris
- 2

Valenciennes, France – Toyota Yaris
- 3

Adapazari, Turkey – Toyota Auris, Corolla Verso
- 4

St. Petersburg, Russia – Toyota Camry
- 5

Ovar, Portugal – (Toyota Caetano Portugal: Toyota 27%, other 73%) – Toyota Dyna, Hiace, Optimo
- D

Kolin, Czech Republic – (Toyota Peugeot Citroen Automobile: Toyota 50%, PSA 50%) – Toyota Aygo; Citroen C1; Peugeot 107

VOLKSWAGEN

(See also [13](#), [26](#))

- 1

Dresden, Germany – VW Phaeton
- 2

Emden, Germany – VW Passat sedan/station wagon, Passat CC
- 3

Hanover, Germany – VW Transporter T5; Porsche Panamera (bodies, 2009)
- 4

Ingolstadt, Germany – Audi A3 sedan, station wagon, A4 sedan, station wagon, Q5, A5 coupe
- 5

Neckarsulm, Germany – Audi A4 sedan, A5 cabriolet, A6 sedan, station wagon, allroad, A8, R8
- 6

Wolfsburg, Germany – VW Golf, Golf Plus, Tiguan, Touran
- 7

Zwickau, Germany – VW Golf, Passat sedan
- 8

Martorell, Spain – Seat Altea, Altea XL, Altea Freetrack, Cordoba, Ibiza, Leon, Toledo, Exeo
- 9

Pamplona, Spain – VW Polo
- 10

Setubal, Portugal – VW Scirocco, Sharan, Eos; Seat Alhambra
- 11

Brussels, Belgium – A1 (2009), Audi A3; VW Polo

- 12

Molsheim, France – Bugatti Veyron
- 13

Sant’Agata Bolognese, Italy – Lamborghini Gallardo coupe, Spyder, Murcielago coupe, roadster
- 14

Crewe, UK – Bentley Arnage, Continental Flying Spur, Continental GT, Continental GTC convertible
- 15

Kvasiny, Czech Republic – Skoda Roomster/Praktik, Superb
- 16

Mlada Boleslav, Czech Republic – Skoda Fabia hatch-back/station wagon, Octavia sedan, station wagon
- 17

Vrchlabi, Czech Republic – Skoda Octavia sedan, station wagon
- 18

Poznan, Poland – VW Caddy, Transporter T5
- 19

Bratislava, Slovakia – Skoda Octavia sedan; Audi Q7; Porsche Cayenne; VW Touareg
- 20

Gyor, Hungary – Audi TT coupe, roadster, A3 cabriolet
- 21

Kaluga, Russia – (from kits) Skoda Fabia, Octavia; VW Jetta, Passat, Tiguan
- 22

Sarajevo, Bosnia – (from kits) Audi A3, A4, A6, Q5, Q7; Skoda Fabia, Octavia, Superb; VW Golf, Passat, Polo, Touareg

OTHERS
AMUR

- 1

Novouralsk, Russia – (from kits*) models of China’s Geely

ASTON MARTIN

- 2

Gaydon, UK – Aston Martin DB9 Coupe, Volante, DBS, V-8 Vantage Coupe Roadster

AVTOTOR

- 3

Kaliningrad, Russia – (from kits) BMW 3 series, 5 series, X3; Hummer H2, H3; Cadillac CTS, Chevrolet Aveo, Epica, Lacetti, Rezzo, Tahoe, TrailBlazer; Kia Carnival, Cee’d, Magentis, Opirus

AVTOVAZ

(See also [53](#) [54](#))

- 4

Bogdan, Cherkasy, Ukraine – (from kits) Lada Niva, Samara I
- 5

Kremenchug, Ukraine – AvtoVAZ models
- 6

LuAZ: Lutsk, Ukraine – (from kits) Lada Klassik
- 7

Togliatti, Samara, Russia – Lada Klassik, Niva, Kalina, Samara II, Priora
- A

Togliatti, Samara, Russia – (joint venture: AvtoVAZ 50%, General Motors 50%) Chevrolet Niva, Viva

AZIA AVTO

- 8

Ust-Kamenogorsk, Kazakhstan – (from kits) Chevrolet Captiva, Epica, Lacetti; Lada Niva; Skoda Octavia station wagon, Superb;

BERTONE

- 9

Grugliasco, Italy – seeking new contracts

CATERHAM CARS LTD

- 10

Dartford, UK – Caterham Academy, Classic, CSR, Roadsport, Superlight

BOGDAN

- 11

Cherkassy, Ukraine– (from kits) Kia Sorento, Picanto, Cerato, Magentis, Rio, Sportage, Carnival, Carens, Cee’d; Hyundai Santa Fe, Matrix, Sonata, Accent; Lada Klassik, Samara I

DERWAYS

- 12

Cherkessk, Russia – (from kits) models for China’s Lifan

EVROCAR

- 13

Solomonovo, Ukraine – (from kits) Skoda Fabia, second-generation Octavia, first-generation Octavia sedan and station wagon, Superb; Seat Altea, Toledo; VW Golf Plus, Jetta, Passat

GAZ

- 14

Nizhny Novgorod, Russia – GAZ light trucks, Volga cars; Siber

HEULIEZ

- 15

Cerizay, France – Opel/Vauxhall Tigra TwinTop; Heuliez Will (2009), Pondicherry (2009) Friendly (2010) electric cars; minicar for GTF Innovations (2009)

HONDA

- 16

Gebze, Turkey – Honda Civic 4 door (except hybrid)
- 17

Swindon, UK – Honda Civic 3 door, 5 door, CR-V

HYUNDAI/KIA

(See also [3](#), [52](#))

- 18

Nosovice, Czech Republic – Hyundai i30 hatchback (2008), station wagon (2009)
- 19

Zilina, Slovakia – Kia Cee’d hatchback, station wagon, coupe, Sportage
- 20

Izmit, Turkey (joint venture of Hyundai and Kibar Holding) – Hyundai Accent, Matrix, Starex

IZHMASH

- 21

Izhevsk, Russia – (from kits) Izh 27175; Lada Klassik; Kia Rio, Spectra, Sorento

JAGUAR-LAND ROVER

- 22

Castle Bromwich, UK – Jaguar XF, XJ, XK
- 23

Halewood, UK – Jaguar X-Type sedan, station wagon; Land Rover Freelander
- 24

Solihull, UK – Land Rover Defender, Discovery, Range Rover, Range Rover Sport

KARMANN

- 25

Osnabrück, Germany – Mercedes CLK convertible
- 26

Rheine, Germany – Audi A4 convertible

KARSAN OTOMOTIV

- 27

Bursa, Turkey – Karsan J9 Premiere; Peugeot Partner

KREMENCHUG AVTO

- 28

Kremenchug, Ukraine – (from kits) SsangYong Rexton, Kyron, Actyon; Great Wall Hover; Landwind X6; Geely FC, MK, CK; Changan BenBen

LDV

- 29

Birmingham, UK – Maxus vans, minibuses, light trucks, tippers, chassis

LOTUS

- 30

Norwich, UK – Lotus Elise, Europa S, Exige; Tesla Roadster

LTI VEHICLES

- 31

Coventry, UK – TX4 black taxi cab

MAGNA STEYR

- 32

Graz, Austria - BMW X3; Chrysler 300C, 300C station wagon; Jeep Commander, Grand Cherokee; Mercedes G class; Saab 9-3 convertible; Mini SUV (2010); Porsche Boxster, Cayman (2012)

McLAREN AUTOMOTIVE

- 33

Woking, UK – (40% owned by Daimler) – Mercedes SLR McLaren Roadster

MITSUBISHI

- 34

Born, Netherlands – Mitsubishi Colt 3 door, 5 door, Outlander; Citroen C-Crosser (2009); Peugeot 4007 (2009)
- A

Kaluga, Russia – medium SUVs for Mitsubishi, Peugeot, Citroen; mid-sized cars for Peugeot, Citroen (2011)

MORGAN MOTOR

- 35

Malvern, UK—Morgan 4/4, 4-Seater, Aero, Aeromax

NAC MG

- 36

Longbridge, UK – MG TF

NISSAN

(See also [4](#), [1](#), [5](#))

- 37

Barcelona, Spain – Nissan Navara, Pathfinder, Primastar; Opel/Vauxhall Vivaro; Renault Trafic
- 38

Sunderland, UK – Nissan Note, Micra, Micra C+C, Qashqai, Qashqai+2
- 39

St. Petersburg: Nissan Teana, X-Trail (2009)

OTOKAR

- 40

Arifiye, Turkey – Land Rover Defender 110, 130 (civilian), minibuses, midibuses, military vehicles

PININFARINA

- 41

Bairo Canavese, Italy – Mitsubishi Colt CZC; Ford Focus Coupe Cabriolet
- 42

San Giorgio Canavese, Italy – Alfa Romeo Brera coupe, Spider; Pininfarina B0 (2009)
- 43

Uddevala, Sweden (Pininfarina Sverige: Pininfarina 60%, Volvo Car 40%) – Volvo C70 convertible

PORSCHE

(See also [19](#), [55](#))

- 44

Leipzig, Germany – Porsche Cayenne, Porsche Panamera (2009)
- 45

Stuttgart-Zuffenhausen, Germany – Porsche 911, Boxster, Cayman

SANTANA

- 46

Linares, Spain – Iveco Campagnola, Massif; Santana Anibal, 300, 350; Suzuki Jimny

SOLLERS (formerly SEVERSTAL AVTO)

- 47

UAZ: Ulianovsk, Russia – UAZ 3150 series, LCV series, Hunter, Patriot
- 48

ZMA: Naberezhnye Chelny, Russia – (from kits) Fiat Albea, Palio, Doblo; SsangYong models
- 49

Yelabuga, Russia – Fiat Ducato, Linea

SUZUKI

- 50

Esztergom, Hungary – Suzuki Swift, SX4, Splash; Fiat Sedici; Opel/Vauxhall Agila

TAGAZ

- 51

Taganrog, Russia – (from kits) Hyundai Accent, Elantra, Porter, Sonata, Sante Fe; Chery A5; Ssang-Yong Korando (badged Tagaz Tager), SsangYong Musso (badged Tagaz Road Partner)

UKRAVTO

(See also [7](#))

- 52

ZAZ: Zaporozhye, Ukraine – (from kits) Tavria pickup; Slavuta; Daewoo Lanos, Sens; Chevrolet Lanos; ZAZ Lanos; Lada Klassik, Samara
- 53

ZAZ: Illychevsk, Ukraine – (from kits) Opel Astra Classic, Astra, Combo, Corsa, Vectra, Zafira; Chery B11, A15, T11, A21, S11
- B

FSO: Warsaw, Poland – (FSO: UkrAvto 60%, GM Dae-woo 40%) Chevrolet Aveo

VALMET AUTOMOTIVE

- 54

Uusikaupunki, Finland –Fisker Karma electric sedan (2010); Porsche Boxster, Cayman (ends 2012)

YUNISON

- 55

Minsk, Belarus – (from kits) Iran Khodro Samand; Hafei Lobo

ZASTAVA

- 56

Kragujevac, Serbia – (from kits) Zastava Florida, Skala, Tempo; Fiat Punto; Opel/Vauxhall Astra (2009)

Sources: Companies, Automotive News Europe

business performance, revenues & profits for Dealers worldwide

- Expand F&I and Aftermarket Revenues
- Develop & Train Staff into Peak Performers
- Deliver Sustainable Customer Satisfaction & Loyalty

Let our automotive experts worldwide put their knowledge to work for you.